

CE MultiTesterXA MI 3394 Instruction manual Ver. 2.5.5, Code no.20 752 432



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Manufacturer:

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Mark on your equipment certifies that it meets European Union requirements for EMC, LVD, ROHS regulations

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1 General description

1.1 Warnings and notes



1.1.1 Safety warnings

In order to reach high level of operator safety while carrying out various measurements using the CE MultiTesterXA instrument, as well as to keep the test equipment undamaged, it is necessary to consider the following general warnings:

- Read this Instruction manual carefully, otherwise use of the instrument may be dangerous for the operator, for the instrument or for the equipment under test!
- Consider warning markings on the instrument!
- If the test equipment is used in manner not specified in this Instruction manual the protection provided by the equipment may be impaired!
- Do not use the instrument and accessories if any damage is noticed!
- Consider all generally known precautions in order to avoid risk of electric shock while dealing with hazardous voltages!
- Use only standard or optional test accessories supplied by your distributor!
- Only test adapters provided or approved by Metrel should be connected to TC1 (test and communication) connectors.
- Use only earthed mains outlets to supply the instrument!
- In case a fuse has blown refer to chapter 8.2 Fuses in this Instruction manual to replace it!
- Instrument servicing and calibration is allowed to be carried out only by a competent authorized person!

1.1.2 Warnings related to safety of measurement functions

1.1.2.1 HV AC, HV DC, HV AC programmable, HV DC programmable

A dangerous voltage up to 5 kV_{AC} or 6 kV_{DC} is applied to the HV instrument outputs during the test. Therefore special safety consideration must be taken when performing this test!

- Only a skilled person familiar with hazardous voltages can perform this measurement!
- DO NOT perform this test if any damage or abnormality (test leads, instrument) is noted!
- Never touch exposed probe tip, connections equipment under test or any other energized part during the measurements. Make sure that NOBODY can contact them either!
- DO NOT touch any part of test probe in front of the barrier (keep your fingers behind the finger guards on the probe) – possible danger of electric shock!
- It is a good practice to use lowest possible trip-out current.
- 1.1.2.2 Diff. Leakage, Ipe Leakage, Touch Leakage, Power, Leak's & Power
- It is advisable not to run tested devices with load currents above 10 A for more than 15 minutes. Load currents higher than 10 A can result in high temperatures of On/Off switch and fuse holders!

1.1.3 Markings on the instrument

- Read the Instruction manual with special care to safety operation«. The symbol requires an action!
- Dangerous high voltage is present on terminals during the test. Consider all precautions in order to avoid risk of electric shock.
- CE Mark on your equipment certifies that it meets European Union requirements for EMC, LVD, and ROHS regulations.



This equipment should be recycled as electronic waste.

1.2 Standards applied

The CE MultiTesterXA instrument is manufactured and tested according to the following regulations, listed below.

Electromagnetic compatibility (EMC)

EN 61326-1 Electrical equipment for measurement, control and laboratory use - EMC requirements – Part 1: General requirements Class B (Portable equipment used in controlled EM environments)

Safety (LVD)

EN 61010-1	Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 1: General requirements		
EN 61010-2-030	Safety requirements for electrical equipment for measurement, control and laboratory use – Part 2-030: Particular requirements for testing and measuring circuits		
EN 61010-031	Safety requirements for electrical equipment for measurement, control and laboratory use – Part 031: Safety requirements for hand-held probe assemblies for electrical measurement and test		
EN 61557	Electrical safety in low voltage distribution systems up to 1 000 V a.c. and 1 500 V d.c. – Equipment for testing, measuring or monitoring of protective measures Instrument complies with all relevant parts of EN 61557 standards.		

Functionality

EN 60335 Household and similar electrical appliances		
EN 60950	Information technology equipment – Safety	
EN 61439	Low-voltage switchgear and controlgear assemblies	
	Safety requirements for electrical equipment for measurement, control, and	
EN 61010	laboratory use	
EN 60598	Safety of lighting equipment	
	Inspection after repair, modification of electrical appliances – Periodic inspection on electrical appliances	
VDE 0701-702	General requirements for electrical safety	
EN 50191	Erection and operation of electrical test equipment	

2 Instrument set and accessories

2.1 Standard set of the instrument

- Instrument MI 3394 CE MultitesterXA
- Bag for accessories
- HV test probes 2 m, 2 pcs
- Continuity test lead set 2.5 m, 2 pcs
- Continuity test lead red 1.5 m / 2.5 mm²
- Test lead black 2.5 m
- Test lead red 2.5 m
- Alligator clips black 3 pcs
- Alligator clips red 2 pcs
- Mains cable
- RS232 cable
- USB cable
- Calibration Certificate
- Short form instruction manual
- CD with instruction manual (full version) and PC SW Metrel ES Manager

2.2 Optional accessories

See the attached sheet for a list of optional accessories that are available on request from your distributor.

3 Instrument description

3.1 Front panel



Figure 3.1: Front panel

- 1 Mains supply connector
- 2 F1, F2 fuses (F 5 A / 250 V)
- 3 F3, F4 fuses (T 16 A / 250 V)
- 4 On / Off switch
- 5 Test connections TC1 for external test adapters
- 6 Mains test socket
- 7 P/S (probe) connector
- 8 Keypad
- 9 HV output connectors
- 10 HV output warning lamp
- 11 Continuity connectors
- 12 Insulation / Subleakage connectors
- 13 Discharging time connectors
- 14 Colour TFT display with touch screen
- 15 Control outputs
- 16 Control inputs
- 17 Multipurpose RS232-1 port

18	Multipurpose	RS232-2 port
----	--------------	--------------

19 Ethernet connector

- 20 USB connector
- 21 MicroSD card slot

4 Instrument operation

The CE MultiTesterXA can be manipulated via a keypad or touch screen.

4.1 General meaning of keys

	Cursor keys are used to: - select appropriate option
ENTER	Enter key is used to: - confirm selected option - start and stop measurements
ESC	Escape key is used to: return to previous menu without changes abort measurements
OPTION	Option key is used to: - expand column in control panel - show detailed view of options
HV TEST	HV Test key is used to: - start and stop HV tests

4.2 General meaning of touch gestures:

J.	Tap (briefly touch surface with fingertip) is used to: - select appropriate option
\bigcirc	 confirm selected option start and stop measurements
m	Swipe (press, move, lift) up/ down is used to: - scroll content in same level - navigate between views in same level
Provide long	Long press (touch surface with fingertip for at least 1 s) is used to: - select additional keys (virtual keyboard) - enter cross selector from single test screens
	 Tap Escape icon is used to: return to previous menu without changes abort measurements

4.3 Safety checks

At start up and during operation the instrument performs various safety checks to ensure safety and to prevent any damage. These safety pre-tests are checking for:

- Correct input mains voltage
- Presence of input PE connection,
- Any external voltage against earth on mains test socket
- Excessive leakage currents through measuring I/Os,
- Too low resistance between L and N of tested device,
- Proper operation of safety relevant internal electronic circuits

If a safety check fails, an appropriate warning message will be displayed and safety measures will be taken. The warnings and safety measures are described in chapter 4.4 Symbols and messages.

4.4 Symbols and messages



Supply voltage warning

Possible causes:

- No earth connection.
- Instrument is connected to an IT earthing system. Press YES to continue normally or NO to continue in a limited mode (measurements are disabled).

Warning:

The instrument must be earthed properly to work safely!





In pre-test a high input resistance was measured. Possible causes:

- Device under test is not connected or switched on
- Input fuse of device under test is blown.

Select **YES** to proceed with or **NO** to cancel measurement.

Resistance L-N < 10 Ω

In pre-test a very low resistance of the device under test supply input was measured. This can result in a high current after applying power to the device under test. If the too high current is only of short duration (caused by a short inrush current) the test can be performed otherwise not.

Select **YES** to proceed with or **NO** to cancel measurement

Warning! Resistance L – N is very low (<10 Ohm). Would you like to proceed? YES NO

Warning!	Resistance L-N < 30 Ω
Resistance L–N is low (<30 Ohm). Would you like to proceed? YES NO	In pre-test a low input resistance of the device under test was measured. This can result in a high current after applying power to the device. If the high current is only of short duration (caused by a short inrush current) the test can be performed, otherwise not.
	Select YES to proceed with or NO to cancel measurement.
Improper input voltage Check mains voltage and PE connection! OK	Warning for improper supply voltage condition. If pressing OK instrument will continue to work in a limited mode (measurements are disabled).
Error External voltage on C1P1 – C2P2 is too high! OK	In pre-test an external voltage between C1/P1 and C2/P2 terminals was detected. The measurement was cancelled. Press OK to continue.
Error External voltage on P – PE is too high! OK	In pre-test a too high external voltage was detected between P and PE terminals. The measurement was cancelled. Press OK to continue.
Error External voltage on Iso+ is too high! OK	In pre-test a too high external voltage was detected between ISO/SUB and PE terminals. The measurement was cancelled. Press OK to continue.
Warning! Leakage is high(>3.5 mA). Would you like to proceed? YES NO	In pre-test a possible high leakage current was detected. It is likely that a dangerous leakage current (higher than 3.5 mA) will flow after applying power to the device under test. Select YES to proceed with or NO to cancel measurement.
Error Neasurment stopped because of too high leakage current. OK	The measured leakage (Idiff, Ipe, Itouch) current was higher than 20 mA. Measurement was aborted. Press OK to continue.

Error	The load current exceeded the highest upper limit of 10 A for the Discharging time test. Measurement was aborted. Press OK to continue.
0K	The load current continuously exceeded 10 A for more than 4 min (moving average) in Power and Leakage tests. Measurement was stopped for safety. Press OK to continue.
Error I load is too high (>16 A)! OK	The load current exceeded the highest upper limit of 16 A for the Power and Leakage tests. Measurement was aborted. Press OK to continue.
Warning! Instrument will restart to apply new settings. OK	Warning for restart of the instrument to set new Ethernet settings. This message appears on exit from Settings menu after changing Ethernet settings.
	The instrument is overheated. The measurement can't be carried out until the icon disappears. Press OK to continue.
••	The device under test should be switched on (to ensure that the complete circuit is tested).
	Test voltage in Insulation resistance measurement is too low.
110	Measurement result is scaled to 110 V.
	Red dot indicates phase of measurement where higher leakage was measured. Applicable only if phase reversal is enabled during the measurement.
CAL	Test leads resistance in Continuity P/S - PE measurement is not compensated.
CAL	Test leads resistance in Continuity P/S - PE measurement is compensated.
	Warning!
	A high voltage is / will be present on the instrument output! (Withstanding test voltage, Insulation test voltage, or mains voltage).
4	Warning!
¥	A very high and dangerous voltage is / will be present

	on the instrument output! (Withstanding test voltage).
\checkmark	Test passed.
×	Test failed.
	Conditions on the input terminals allow starting the measurement; consider other displayed warnings and messages.
	Conditions on the input terminals do not allow starting the measurement, consider displayed warnings and messages.
	Proceeds to next measurement step
	Stop the measurement.

4.5 Instrument main menu

Main Menu	c 21:24
· D	1
Single Tests	Memory Organizer
>>	≣∰
Auto Tests	General Settings

From the instrument Main Menu different main operation menus can be selected.

Figure 4.1: Main menu

Options

Single Tests	Single Tests Menu with single tests, see chapter 6 <i>Single tests.</i>
Auto Tests	Auto Tests Menu with customized test sequences, see chapter 7 <i>Auto tests.</i>
Memory Organizer	Memory Organizer Menu for working with and documentation of test data, see chapter 5 <i>Memory Organizer</i> .
General Settings	General Settings Menu for setup of the instrument, see chapter <i>4.6 General</i> settings.

4.6 General settings

In the General Settings menu general parameters and settings of the instrument can be viewed or set.



Figure 4.2: Setup menu

Options in General Settings menu

() Language	Language Instrument language selection
Date / Time	Date / Time Instruments Date and time.
₩orkspace Manager	Workspace Manager Manipulation with project files. Refer to chapter <i>4.8 Workspace Manager</i> for more information.
Auto test groups	Auto test groups Manipulation with lists of Auto tests. Refer to chapter <i>4.9 Auto test groups</i> for more information.
900 JJJ Profiles	Profiles Selection of available instrument profiles.
ैंद्वे Settings	Settings Setting of different system parameters, including Ethernet settings.
Change password	Change password Changing password for enabling HV tests.
주 스 Initial Settings	Initial Settings Factory settings.
i About	About Instrument info.

4.6.1 Language

In this menu the language of the instrument can be set.



Figure 4.3: Select language menu

4.6.2 Date and time

In this menu date and time of the instrument can be set.

_	🗅 Date	e/Time			02:1	2
	1	Dec	2014	10	32	
	^	^	^	^	^	
	\sim	\sim	\sim	\sim	\sim	
		Set		Cancel		

Figure 4.4: Setting data and time menu

4.6.3 Profiles

Refer to Chapter 4.7 Instrument profiles for more information.

4.6.4 Workspace Manager

Refer to Chapter 4.8 Workspace Manager for more information.

4.6.5 Auto test groups

Refer to Chapter 4.9 Auto test groups for more information.

4.6.6 Change password for HV functions

In this menu the password to enable starting of HV functions can be set, changed or disabled.

MI 3394 CE MultiTesterXA

Ł				03:42	Ð				03:42
ENTER OLD F 4567	ASSWOR	D			ENTER NEW F	PASSWOF	łD		
	1	2	3			1	2	3	
	4	5	6			4	5	6	
	7	8	9			7	8	9	
	+	0				+	0		

Figure 4.5: Initial settings menu

Notes:

- Default password is 0000.
- An empty entry disables the password.
- If password is lost, entry 4648 resets password to default.

4.6.7 Settings

In this menu different general parameters can be set.

Settings		10:50
Touch Screen	ON	>
Keys & touch sound	ON	>
Ethernet		\ \
Obtain an IP	Automatically	>
IP address	192.168.1.100	
Subnet mask	255.255.255.0	

Figure 4.6: Settings menu

	Available selection	Description
Touch screen	[ON, OFF]	Enables / disables operation with touch screen.
Keys & touch sound	[ON, OFF]	Enables / disables sound on key press or touch.
Obtain an IP	[AUTOMATICALLY, MANUAL]	When the manual mode is chosen, the user must provide the correct network settings. Otherwise the instrument is automatically assigned an IP address from the local network using the DHCP protocol.
IP address	XXX.XXX.XXX.XXX	Displays the instrument's IP address. In manual mode, the user should enter the correct value.
Port number	0 – 65535	Selects the port number on which the instrument listens for incoming connections. The instrument communicates using UDP/IP protocol. Max. UDP packet length is 1024 bytes.
Subnet mask	XXX.XXX.XXX.XXX	In manual mode, the user should enter the correct value.

Default gateway	XXX.XXX.XXX.XXX	In manual mode, depending on the network topology, the use can enter the correct value or leave it as it is, if not needed.
Preferred DNS server	XXX.XXX.XXX.XXX	In manual mode, depending on the network topology, the use can enter the correct value or leave it as it is, if not needed.
Alternate DNS server	XXX.XXX.XXX.XXX	In manual mode, depending on the network topology, the use can enter the correct value or leave it as it is, if not needed.
Host name	MI3394_XXXXXXXX	Displays the instrument's unique name on the local network. The host name consists of the instrument's name and its serial number.
MAC address	XX:XX:XX:XX:XX:XX	Displays the instrument's MAC address. User can change the address in case of another device on the network using the same value.

Note:

Instrument will reset to apply new Ethernet settings (if modified).

4.6.8 Initial Settings

In this menu internal Bluetooth module can be initialized and the instrument settings, measurement parameters and limits can be set to initial (factory) values.

OK Gancel				
 Bluetooth module will be initialized. Instrument settings, measurement parameters and limits will reset to default values. Memory data will stay intact. 				
	13:20			

Figure 4.7: Initial settins menu

Warning!

Following customized settings will be lost when setting the instruments to initial settings:

- Measurement limits and parameters
- Global parameters and System settings in General settings menu

Note:

Following customized settings will stay:

- Profile settings
- Data in memory
- Password for HV functions

4.6.9 About

In this menu instrument data (name, serial number, version and date of calibration) can be viewed.

▲ About	09:12
Name	MI 3394 CE MultiTesterXA
S/N	11111357
Version	1.1.51.1.3735 - ANAA
Date of calibration	17.12.2014
(C) Metrel d	.d., 2015, http://www.metrel.si

Figure 4.8: Instrument info screen

4.7 Instrument profiles

In this menu the instrument profile can be selected from the available ones.

Profiles	02:13		02:13			
Profiles		Profiles	•			
• ANAA - EU		• ANAA – EU	×			
ANNA - UE		ANNA – UE				
			•••			

Figure 4.9: Instrument profile menu

The instrument uses different specific system and measuring settings in regard to the scope of work or country it is used. These specific settings are stored in instrument profiles.

By default each instrument has at least one profile activated. Proper licence keys must be obtained to add more profiles to the instruments.

If different profiles are available they can be selected in this menu.

Refer to Appendix B - Profile Notes for more information about functions specified by profiles.

Options	;
---------	---

•	Loads the selected profile. The instrument will restart automatically with new profile loaded.
•	Enters option for deleting a profile
•	Before deleting the selected profile user is asked for confirmation.
	Loaded profiles can't be deleted.



4.8 Workspace Manager

The Workspace Manager is intended to manage with different Workspaces and Exports stored on the microSD card.

4.8.1 Workspaces and Exports

The works with CE MultiTesterXA MI 3394 can be organized with help of Workspaces and Exports. Exports and Workspaces contain all relevant data (measurements, parameters, limits, structure objects) of an individual work.



Figure 4.10: Organization of Workspaces and Exports on microSD card

Workspaces are stored on microSD card on directory WORKSPACES, while Exports are stored on directory EXPORTS. Export files can be read by Metrel applications that run on other devices. Exports are suitable for making backups of important works or can be used for storage of works if the removable microSD card is used as a mass storage device. To work on the instrument an Export should be imported first from the list of Exports and converted to a Workspace. To be stored as Export data a Workspace should be exported first from the list of Workspaces and converted to an Export.

4.8.2 Workspace Manager main menu

In Workspace manager Workspaces and Exports are displayed in two separated lists.





Options	
WORKSPACES:	List of Workspaces.
	Displays a list of Exports.
	Adds a new Workspace.
	Refer to chapter <i>4.8.2.3 Adding a new Workspace</i> for more information.
EXPORTS:	List of Exports.
	
	Displays a list of Workspaces.

4.8.2.1 Operations with Workspaces

Only one Workspace can be opened in the instrument at the same time. The Workspace selected in the Workspace Manager will be opened in the Memory Organizer.

🛨 Workspace Manager	08:15
WORKSPACES:	
Grand hotel Union	×
Hotel Cubo	⊴⊵
Hotel Slon	

Figure 4.12: Workspaces menu

Options

•	Marks the opened Workspace in Memory Organizer. Opens the selected Workspace in Memory Organizer.
	Refer to chapters 5 <i>Memory Organizer</i> and <i>4.8.2.4 Opening a Workspace</i> for more information.
×	Deletes the selected Workspace. Refer to chapter <i>4.8.2.5 Deleting a Workspace / Export</i> for more information.
+	Adds a new Workspace. Refer to chapter <i>4.8.2.3 Adding a new Workspace</i> for more information.



4.8.2.2 Operations with Exports



Figure 4.13: Workspace manager Exports menu

Options	
×	Deletes the selected Export. Refer to chapter <i>4.8.2.5 Deleting a Workspace / Export</i> for more information.
(Imports a new Workspace from Export. Refer to chapter <i>4.8.2.6 Importing a Workspace</i> for more information.
444	Opens options in control panel / expands column.

4.8.2.3 Adding a new Workspace



2

Enters option for adding a new Workspace.

		08:10		
	Workspace name Hotel Cubo			
	1 2 3 4 5 6 7 8 9 q w e r t y u i o 1 @ # \$ % & ? ?	0 p		
	a s a r g n j K shift z x c v b n m eng z 12#	- ← ←		
3	Workspace Manager	08:11		
U	WORKSPACES:			
	Hotel Cubo			
		444		

Keypad for entering name of a new Workspace is displayed after selecting New.

After confirmation a new Workspace is added to the list of workspaces.

4.8.2.4 Opening a Workspace

1	Workspace Manager WORKSPACES: Grand hotel Union Hotel Cubo	08:12 • * *	Workspace can be selected from a list in Workspace manager screen.
2	•		Opens a Workspace in Workspace manager.
	 Workspace Manager WORKSPACES: Grand hotel Union Hotel Cubo 	08:12	The opened Workspace is marked with a blue dot. The previously opened Workspace will close automatically.

4.8.2.5 Deleting a Workspace / Export

1	Workspace Manager 09:02 WORKSPACES: • Grand hotel Union • • Hotel Cubo • Hotel Sion •	Workspace / Export to be deleted should be selected from the list of Workspaces / Exports.
2	×	Enters option for deleting a Workspace / Export.
	Workspace Manager 09:03 WORKSPACES: • Gran Warning! • Hote Are you sure to delete workspace? Hote YES NO	Before deleting the selected Workspace / Export the user is asked for confirmation.
3	Workspace Manager 09:03 WORKSPACES: •••• Grand hotel Union •• • Hotel Cubo ••••	Workspace / Export is deleted from the Workspace / Export list.

4.8.2.6 Importing a Workspace



Select an Export file to be imported from Workspace manager Export list.



Enters option Import.



4.8.2.7 Exporting a Workspace

1	 Workspace Manager WORKSPACES: Grand hotel Union Hotel Cubo Hotel Slon Grand hotel Toplice 	03:50 ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ●	Select a Workspace from Workspace manager list to be exported to an Export file.
2			Enters option for Export.
	 Workspace Manager WORKSPACES: Gran Do you wish to export workspace? Hote YES NO Grand hotel Toplice 	06:22 * * * * * * * * * * * * * * * * * *	Before exporting the selected Workspace the user is asked for confirmation.



Workspace is exported to Export file and is added to the list of Exports.

Note:

If an Export file with the same name already exists the name of the an Export file will be changed (name_001, name_002, name_003, ...).

4.9 Auto test groups

The Auto tests in CE MultiTesterXA MI 3394 can be organized in lists of Auto tests. In a list a group of similar Auto tests is stored. The Auto test groups menu is intended to manage with different lists of Auto tests that are stored on the microSD card.



Figure 4.14: Organization of Auto tests on microSD card

Folders with lists of Auto tests are stored in *Root__MOS__VAT* on the microSD card.

4.9.1 Auto test groups menu

In Auto test groups menu lists of Auto tests are displayed. Only one list can be opened in the instrument at the same time. The list selected in the Auto test groups menu will be opened in the Auto Tests main menu.



Figure 4.15: Auto test groups menu

4.9.1.1 Operations in Auto test groups menu:

Options

•	Opens the selected list of Auto tests. Previously selected list of Auto tests will be closed automatically. Refer to chapter <i>4.9.1.2 Selecting a list of Auto tests</i> for more information.
×	Deletes the selected list of Auto tests. Refer to chapter <i>4.9.1.3 Deleting a list of Auto tests</i> for more information.
444	Opens options in control panel / expands column.

4.9.1.2 Selecting a list of Auto tests





Selected list of Auto tests is marked with a blue dot.

Note:

Previously selected list of Auto tests is closed automatically.

4.9.1.3 Deleting a list of Auto tests

1	Auto test groups CLASS I CLASS II CLASS III	14:05	A list of Auto tests to be deleted can be selected from the Auto test groups menu.
2	×		Enters option for deleting a list.
	Auto test groups CLASS I Uarning! Are you sure you want to remove this Auto test group? YES N0	14:06	Before deleting the selected list of Auto tests the user is asked for confirmation.
3	Auto test groups CLASS I CLASS III	14:06	A list of Auto tests is deleted.

5 Memory Organizer

Memory Organizer is a tool for storing and working with test data.

5.1 Memory Organizer menu

The data is organized in a tree structure with Structure objects and Measurements. CE MultiTesterXA has a fixed three level structure. The hierarchy of Structure objects in the tree is shown on *Figure 5.1*.







Figure 5.2: Example of a Tree menu

5.1.1 Measurement statuses

Each measurement has:

- a status (Pass or Fail or no status)
- a name
- results
- limits and parameters

A measurement can be a Single test or an Auto test. Statuses of single tests:

- passed finished single test with test results
- failed finished single test with test results
- finished single test with test results and no status
- empty single test without test results

Overall statuses of Auto tests:



at least one single test in the Auto test passed and no single test failed

at least one single test in the Auto test failed

at least one single test in the Auto test was carried out and there were no other passed or failed single tests.

empty Auto test with empty single tests

5.1.2 Structure Objects

Each Structure object has:

- an icon
- a name
- parameters

Optionally they can have:

- an indication of the status of the measurements under the Structure object
- a comment or a file attached

Structure objects supported in CE MultitesterXA are described in *Appendix A - Structure objects* in CE MultiTesterXA.

🖭 🔁 🔉 SAT receiver SN876543

Figure 5.3: Structure object in tree menu

5.1.2.1 Measurement status indication under the Structure object

Overall status of measurements under each structure element / sub-element can be seen without spreading tree menu. This feature is useful for quick evaluation of test status and as guidance for measurements.

Options

		🗂 Memory Organizer	07:55
		🖃 💫 Ironing room	
		Iron SN 12341234	E
a .	There are no measurement result(s) under selected structure object. Measurements should be made.	O Continuity	
		O Differential Leakage	+
		O Touch Leakage	Ø
		O Power (EE) ····	

Figure 5.4: Example of status - No measurement result(s)



One or more measurement result(s) under selected structure object has failed. Not all measurements under selected structure object have been made yet.

Memory Organizer	07:57
Ironing room	
Iron SN 12341234	E
Continuity 07:56	<u> </u>
Differential Leakage 07:57	+
Touch Leakage 07:57	//
O Power (EE) ····	

Figure 5.5: Example of status -Measurements not completed with fail result(s)



All measurements under selected structure object are completed but one or more measurement result(s) has failed.



completed with fail result(s)

Note:

 There is no status indication if all measurement results under each structure element / sub-element have passed or if there is an empty structure element / sub-element (without measurements).

5.1.3 Selecting an active Workspace in Memory Organizer

Memory Organizer and Workspace Manager are interconnected so an active Workspace can be selected also in the Memory Organizer menu.

Procedure Memory Organizer 02:16 Workspace 002 E 🚬 🔤 Root node $\mathbf{\hat{\mathbf{v}}}$ Press the active Workspace in Memory (1)Organizer Menu. Select List of Workspaces in Control 2 panel. 5 Workspace Manager 02:17 WORKSPACES: Workspace 002 Choose desired Workspace from the list of Workspace 001 3 Workspaces. Workspace 003 444 Use Select button to confirm selection. 3 Memory Organizer 02:18 Workspace 003 E Node $\mathbf{\hat{\mathbf{v}}}$ New Workspace is selected and displayed (4) on the screen.

5.1.4 Adding Nodes in Memory Organizer

Structural Elements (Nodes) are used to ease organization of data in the Memory Organizer. One Node is a must; others are optional and can be created or deleted freely.



5.1.5 Operations in Tree menu

In the Memory organizer different actions can be taken with help of the control panel at the right side of the display. Possible actions depend on the selected element in the organizer.

5.1.5.1 Operations on measurements (finished or empty measurements)

The measurement must be selected first. Operation options can be selected from the menu on the right side of the screen. Menu options are adapted to measurement status, empty, finished, finished and saved, as presented on *Figure 5.7*.
🗂 Memory Organizer	06:52	🗂 Memory Organizer	06:53
Iron sn 23452345	iq	🚠 Iron sn 23452345	
🖃 р Sample project	20	🖃 🔋 Sample project	20
SAT receiver SN876543		SAT receiver SN876543	
🔵 R ISO		🛑 R ISO	
Subleakage	_ +	🔵 Subleakage	4
O Differential Leakage	444	O Differential Leakage	444

Figure 5.7: A measurement is selected in the Tree menu

Options

iq	Views results of measurement. The instrument goes to the measurement memory screen. Refer to chapters 6.1.6 Single test memory screen and 7.2.3 Auto test memory screen for more information.
	Starts a new measurement. The instrument goes to the measurement start screen. Refer to chapters <i>6.1.3</i> <i>Single test start screen</i> and <i>7.2.1 Auto test view menu</i> for more information.
	Saves a measurement. Saving of measurement on a position after the selected (empty or finished) measurement.
	Clones the measurement. The selected measurement can be copied as an empty measurement under the same Structure object. Refer to chapter <i>5.1.5.7 Clone a measurement</i> for more information.
	Copies & Paste a measurement. The selected measurement can be copied and pasted as an empty measurement to any location in structure tree. Multiple "Paste" is allowed. Refer to chapter <i>5.1.5.9 Copy & Paste a measurement</i> for more information.
•	Adds a new measurement. The instrument goes to the Menu for adding measurements. Refer to chapter <i>5.1.5.5 Add a new measurement</i> for more information.
	deletes a measurement. Selected Measurement can be deleted. User is asked for confirmation before the deleting. Refer to chapter <i>5.1.5.11 Delete a measurement</i> for more information.

5.1.5.2 Operations on Structure objects

The structure object must be selected first.

∽ Memory 0rganizer	15:50	∽ Memory 0rganizer	06:44
🗉 🚬 Node		Node	
ឝ Iron SN 12341234	⊞	🔁 Iron SN 12341234	
a Iron sn 23452345		🔁 Iron sn 23452345	$\mathbf{\mathbf{\hat{\mathbf{A}}}}$
🖃 р Sample project		🖃 👔 Sample project	R
🔹 🔜 SAT receiver SN876543	//	💿 🚘 SAT receiver SN876543	
🛑 R ISO	••	🔹 🚘 TV receiver SN 34567	444

Figure 5.8: A structure object is selected in the tree menu

Options

	Starts a new measurement. First type of measurement (single test or Auto test) should be selected. After proper type is selected the instrument goes to single test or Auto test selection screen. Refer to chapters <i>6.1 Selection of single tests</i> and <i>7.1 Selection of Auto tests</i> .
	Saves a measurement. Saving of measurement under the selected Structure object.
	View / edit parameters and attachments. Parameters and attachments of the Structure object can be viewed or edited. Refer to chapter <i>5.1.5.3 View / Edit parameters and attachments of a Structure object</i> for more information.
•	Adds a new measurement. The instrument goes to the Menu for adding measurement into structure. Refer to chapter <i>5.1.5.5 Add a new measurement</i> for more information.
Ŷ	Adds a new Structure object. A new Structure object can be added. Refer to chapter <i>5.1.5.4 Add a new</i> <i>Structure Object</i> for more information.
Ø	Attachments. Name and link of attachment is displayed.
	Clones a Structure object. Selected Structure object can be copied to same level in structure tree (clone). Refer to chapter <i>5.1.5.6 Clone a Structure object</i> for more information.
	Copies & Paste a Structure object. Selected Structure object can be copied and pasted to any allowed location in structure tree. Multiple "Paste" is allowed. Refer to chapter <i>5.1.5.8 Copy & Paste</i> <i>a Structure object</i> for more information.

	Deletes a Structure object.
N X	Selected Structure object and sub-elements can be deleted. User is asked for confirmation before the deleting. Refer to chapter <i>5.1.5.10 Delete a Structure object</i> for more information.
R	Renames a Structure object.
	Selected Structure object can be renamed via keypad. Refer to chapter 5.1.5.12 <i>Rename a Structure object</i> for more information.
	Expands column in control panel.

5.1.5.3 View / Edit parameters and attachments of a Structure object

The parameters and their content are displayed in this menu. To edit the selected parameter tap on it or press Enter key to enter menu for editing parameters.



Figure 5.9: Example of View / Edit parameters menu



shift Z

🛨 eng

3 4 5 6 E R T Y ₿ \$ % & D F G H

x

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Ň M

12#

C V B

A S D



5.1.5.4 Add a new Structure Object

This menu is intended to add new structure objects in the tree menu. A new structure object can be selected and then added in the tree menu.



parameters:	Parameters of the Structure object can be edited.
Memory Organizer / Parameters 08:51 Project Name	
(designation) of project project Description (of project)	
INPUT TEXT 08:56 Description (of project)	
1 2 3 4 6 6 7 0 9 Q W E R T Y U I 0 P 1 0 P 7 0 1 0 P 1 0 P 7 1 0 P 1 0 P 7 1 0 P 1 0 P 7 1 0 P 1 0 P 7 1 1 0 1 0 P 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Add	Adds the selected structure object and its parameters in the tree menu.
Cancel	Returns to the tree menu without changes.

5.1.5.5 Add a new measurement

In this menu new empty measurements can be set and then added in the structure tree. The type of measurement, measurement function and its parameters are first selected and then added under the selected Structure object.

Add Measurement		Add new mo type: Single Tests measurement: R iso params & limits: Riso, Riso-S, 50	easurement V, Off, Off, Off,	
		Add	Cancel	
	Fiç	gure 5.11: Add a ne	w measurement me	nu
type: Cincle Testo	Type of te	est can be selected	from this field.	
Single Lests	Options: (Single tests, Auto tests)			
	Tap on fie	d or press ENTER	R key to modify.	

measurement: Riso

Last added measurement is offered by default. To select another measurement press Enter to open menu for selecting measurements. Refer to chapters *6.1 Selection of single tests* and *7.1 Selection of Auto tests* for more information,

params & lim Riso, Risc	its: 5- S, 50	V, Off, Off, Off,		Tap on field or press ENTER key to open menu for editing parameters of the selected measurement.
Parameters & Limits O6:44 Type Riso, Riso.S Uiso 50 V > Duration Off > L Limit(Riso) Off >		06:44	Select parameter and modify it as described earlier. Refer to chapter <i>6.1.2 Setting parameters and limits of single tests</i> for more information.	
H Limit(Riso)		Off	>	
				Add a new empty measurement.
	4	Add		Adds the measurement under the selected Structure object in the tree menu.
	Ca	incel		Returns to the structure tree menu without changes.

5.1.5.6 Clone a Structure object

In this menu selected structure object can be copied (cloned) to same level in the structure tree. Cloned structure object have same name as original.



1	Memory Organizer 08:58 Node Attachments Iron SN 12341234 Iron sn 23452345 Iron sn 23452345 Iron SN 23452345 Sample project Iron SN 34567 TV receiver SN 34567 Remove Rename Iron SN 34567	Select the structure object to be cloned.
2	Clone	Select Clone option from control panel.
3	 Include structure parameters Include structure attachments Include sub structures Include sub measurements Clone Cancel 	The Clone Structure object menu is displayed.Sub-elements of the selected structure object can be marked or un-marked for cloning.Refer to chapter <i>5.1.5.8 Copy & Paste a Structure object</i> for more information.
@a	Clone	Selected structure object is copied (cloned) to same level in the structure tree.
₫b	Cancel	Cloning is cancelled. No changes in the Structure tree.
5	Memory Organizer 08:59 Memory Organizer 08:59 Node Image: Comparison of the system	The new structure object is displayed.

Procedure and options

5.1.5.7 Clone a measurement

By using this function a selected empty or finished measurement can be copied (cloned) as an empty measurement to the same level in the structure tree.

Procedure and options



5.1.5.8 Copy & Paste a Structure object

In this menu selected Structure object can be copied and pasted to any allowed location in the structure tree.

Procedure and options





5.1.5.9 Copy & Paste a measurement

In this menu selected measurement can be copied to any allowed location in the structure tree.

Procedure



5.1.5.10 Delete a Structure object

In this menu selected Structure object can be deleted.



2	Delete	Select Delete option from control panel.
3	Memory Organizer 11:12 Are you sure you want to delete? TV recever \$N 34567 YE\$ NO 11:12 X X X X X X X X X X X X X	A confirmation window will appear.
@a	YES	Selected structure object and its sub-elements are deleted.
₫b	NO	Returns to the tree menu without changes.

5.1.5.11 Delete a measurement

In this menu selected measurement can be deleted.

Procedure





5.1.5.12 Rename a Structure object

In this menu selected Structure object can be renamed.

Proc	cedure	
0	Memory Organizer 09:16 Node Attachments Iron SN 12341234 Iron SN 23452345 Iron sn 23452345 Iron SN 23452345 Sample project Iron SN 34567 Iron SN 23452 Iron SN 23452345 Sample project Iron SN 34567 Iron SN 34567 Iron SN 34567	Select the structure object to be renamed.
2	Rename	Select Rename option from control panel.
3	• NPUT TEXT 08:47 Name Project 1 2 2 8 4 5 6 7 1 2 2 8 4 5 6 7 8 9 6 1 1 2 2 8 1 8 1 7 1 8 1 8 1 7 1 8 1 8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Virtual keypad will appear on screen. Enter new text and confirm.

6 Single tests

6.1 Selection of single tests

Single tests can be selected in the Main single test menu or in Memory Organizer's main and submenus. In Single test main menu there are four modes for selecting single tests.

Options

	All
Single Tests 13:21 ISO ISUB ILEAK ILEAK ILEAK Iso IsuB ILEAK IDIFF IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	A single test can be selected from a list of all single tests. The single tests are always displayed in the same (default) order.
	Last used
Single Tests 10:15 CONT R Continuity LEAK JSUB Sub-leakage ISO Riso CONT POWER POWER HVAC HVAC LEAK J,P LEAK L	Last 9 made different single tests are displayed.
	Groups
Single Tests 13:19 ISO LEAK DISCH CONT POWER HV Image: Single Tests Image: Single Tests	The single tests are divided into groups of similar tests.



For the selected group a submenu with all single tests that belongs to the selected group is displayed.

Cross selector

13:22

85

444

ΗV

This selection mode is the fastest way for working with the keypad.

Groups of single tests are organized in a row.



POWER

For the selected group all single tests are displayed and accessible with up/down keys.

Opens options in control panel / expands column.

6.1.1 Single test screens

In the Single test screens measuring results, sub-results, limits and parameters of the measurement are displayed. In addition on-line statuses, warnings and other information are displayed.



CONT

444

Single Tests



Figure 6.1: Single test screen organisation

6.1.2 Setting parameters and limits of single tests

Parameters & Limits 08:33		1 t3		01:48		
Duration		Off	>		1 s	
Output		40 V			2 s	
H Limit(Isub)	<	0.25 mA	>	t3	3 s	
L Limit(Isub)	<	1.00 mA	>		4 s	
				000	5 s	

Figure 6.2: Screens in menu for setting Single test parameters and limits

Off	Selects parameter (white) or limit (red).
40 V	
0.25 mA	
1.00 mA	
Off	Selects value of parameter or limit.
2 s	In case of many (multiple pages of) parameters or limits:
3 s	- With right / left keys it can be jumped page up / page
5 s	down
10 s	

6.1.3 Single test start screen



Figure 6.3: Single test start screen

Options (before test, screen was opened in Memory organizer or from Single test main menu)



6.1.4 Single test screen during test



Figure 6.4: Single test screen (during measurement)

Options (during test)

	Stops the single test measurement.
Þ	Proceeds to the next step of the measurement (if measurement consists of more steps).
Þ	Aborts measurements.

6.1.5 Single test result screen



Figure 6.5: Single test result screen

Options (after measurement is finished)



Starts a new measurement.



Saves the result.

A new measurement was selected and started from a Structure object in the structure tree:

- The measurement will be saved under the selected Structure object.

A new measurement was started from the Single test main menu:

- Saving under the last selected Structure object will be offered by default. The user can select another Structure object or create a

new Structure object. By pressing the key in Memory organizer menu the measurement is saved under selected location.

An empty measurement was selected in structure tree and started:

- The result(s) will be added to the measurement. The measurement will change its status from 'empty' to 'finished'.

An already carried out measurement was selected in structure tree, viewed and then restarted:

- A new measurement will be saved under the selected Structure object.



6.1.6 Single test memory screen



Figure 6.6: Single test memory screen



6.1.7 Help screens

Help screens contain diagrams for proper connection of the instrument.



Figure 6.7: Examples of help screens

Options

Pro on ()

Goes to previous / next help screen.

6.2 Single test measurements

6.2.1 Continuity



Figure 6.8: Continuity test menu

Test results / sub-results

R.....Resistance ΔUVoltage drop scaled to 10 A

Test parameters

Output connections	Output [4-wire, P-PE]
Test current	I out [0.2 A, 4 A, 10 A, 25 A]
Duration	Duration [Off, 2 s 180 s]
∆U test*	Enables ΔU test [On, Off]
Wire section*	Wire section for ΔU test [0.5 mm ² \geq 6mm ²]

Test limits

H Limit (R)	H limit [Off, 0.01 Ω 9 Ω]
L Limit (R)	L limit [Off, 0.01 Ω 9 Ω]
H Limit (ΔU)*	H limit (1.0 V 5.0 V)

* Applicable only at test current 10 A.

Test circuit



Figure 6.9: Measurement of continuity 4-wire



Figure 6.10: Measurement of Continuity P/S - PE

Continuity measurement procedure

- Select the **Continuity** function.
- Set test parameters / limits.
- Connect test leads to C1, P1, P2 and C2 terminals on the instrument (4 wire), or connect test lead to P/S terminal (2 wire measurement P/S – PE).
- Compensate test leads resistance (optional).
- Connect test leads to device under test.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.11: Examples of Continuity measurement results

6.2.1.1 Compensation of test leads resistance

This chapter describes how to compensate the test leads resistance in **Continuity (Output =** P/S - PE) function. Compensation can be carried out to eliminate the influence of test leads resistance and the internal resistances of the instrument on the measured resistance.

Connection for compensating the resistance of test leads



Figure 6.12: Shorted test leads

Compensation of test leads resistance procedure

- Select the **Continuity** function. Parameter Output must be set to P/S PE.
- Connect test leads to the instrument and short the test leads together, see *Figure 6.12*.
- Touch the _____ key to compensate leads resistance.
- Symbol Symbol is displayed if the compensation was carried out successfully.



Figure 6.13: Uncompensated and compensated result

Note:

The compensation of test leads is carried out with set test current (I out).

6.2.2 HV AC

MIMPORTANT SAFETY NOTE

Refer to chapter 1.1 Warnings and notes for more information regarding safe use of the instrument.



Figure 6.14: HV AC test menu

Test results / sub-results

Itest current

U.....measured a.c. test voltage

Irresistive portion of test current

Iccapacitive portion of test current

Test parameters

AC test voltage	U test [100 V 5000 V in steps of 10 V]
Duration	t end [Off, 1 s 120 s]

Test limits

High limit (I)	H limit [0.5 mA 100 mA]
Low limit (I)	L limit [Off, 0.5 mA 100 mA]

Test circuit



Figure 6.15: HV AC measurement

HV AC measurement procedure

- Select the **HV AC** function.
- Set test parameters / limits.
- Connect HV test leads to $HV(\sim,+)$ and $HV(\sim,-)$ terminals on the instrument.
- Connect HV test leads to device under test.

- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.16: Examples of HV AC meaasurement results

Note:

 First HV measurement after power on the instrument (if password protection is enabled) or first HV measurement after enabling or changing password require entering password for enabling HV test. Refer to chapter 4.6.6 Change password for HV functions for more information.

6.2.3 HV DC

MIMPORTANT SAFETY NOTE

Refer to chapter 1.1 Warnings and notes for more information regarding safe use of the instrument.



Figure 6.17: HV DC test menu

Test results / sub-results

U.....measured test voltage I.....test current

Test parameters

DC test voltage	U test [500 V 6000 V in steps of 50 V]
Duration	t end [Off, 1 s 120 s]

Test limits

High limit (I)	H limit [0.05 mA 10.0 mA]
Low limit (I)	L limit [Off, 0.05 mA 10.0 mA]

Test circuit



Figure 6.18: HV DC measurement

HV DC measurement procedure

- Select the **HV DC** function.
- Set test parameters / limits.
- Connect HV test leads to HV(~,+) and HV(~,-) terminals on the instrument.
- · Connect HV test leads to device under test.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.19: Examples of HV DC measurement results

Note:

 First HV measurement after power on the instrument (if password protection is enabled) or first HV measurement after enabling or changing password require entering password for enabling HV test. Refer to chapter 4.6.6 Change password for HV functions for more information.

6.2.4 HV AC programmable

MINPORTANT SAFETY NOTE

Refer to chapter 1.1 Warnings and notes for more information regarding safe use of the instrument.

In the HV AC programmable test the time dependency of high voltage can be set according to diagram on *Figure 6.20*.



Figure 6.20: Voltage / time diagram of the HV AC programmable test



Figure 6.21: HV AC programmable test menu

Test results / sub-results

Itest current

U.....measured test voltage

Irresistive portion of test current

Iccapacitive portion of test current

Test parameters

Starting AC test voltage	U start [100 V 5000 V in steps of 10 V]
AC test voltage	U test [100 V 5000 V in steps of 10 V]
Duration of starting voltage	t start [1 s 120 s]
Duration of ramp	t ramp [2 s 60 s]
Duration of test voltage	t end [Off, 1 s 120 s]

Test limits

High limit (I)	H limit [0.5 mA 100 mA]
Low limit (I)	L limit [Off, 0.5 mA 100 mA]

Test circuit



Figure 6.22: HV AC programmable test

HV AC programmable test procedure

- Select the **HV AC programmable** function.
- Set test parameters / limits.
- Connect HV test leads to $HV(\sim,+)$ and $HV(\sim,-)$ terminals on the instrument.
- Connect HV test leads to device under test.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.23: Examples of HV AC programmable test results

Note:

 First HV measurement after power on the instrument (if password protection is enabled) or first HV measurement after enabling or changing password require entering password for enabling HV test. Refer to chapter 4.6.6 Change password for HV functions for more information.

6.2.5 HV DC programmable

▲ IMPORTANT SAFETY NOTE

Refer to chapter 1.1 Warnings and notes for more information regarding safe use of the instrument.

In the HV DC programmable test the time dependency of high voltage can be set according to diagram on *Figure 6.24*.



Figure 6.24: HV DC programmable test menu

Test results / sub-results

U.....measured test voltage

Itest current

Iccapacitive portion of test current

Irresistive portion of test current

Test parameters

Starting DC test voltage	U start [500 V 6000 V in steps of 50 V]
DC test voltage	U test [500 V 6000 V in steps of 50 V]
Duration of starting voltage	t start [1 s 120 s]
Duration of ramp	t ramp [2 s 60 s]
Duration of test voltage	t end [Off, 1 s 120 s]

Test limits

High limit (I)	H limit [0.05 mA 10.0 mA]
Low limit (I)	L limit [Off, 0.05 mA 10.0 mA]

Test circuit



Figure 6.25: HV DC programmable test

HV DC programmable test procedure

- Select the **HV DC programmable** function.
- Set test parameters / limits.
- Connect HV test leads to $HV(\sim,+)$ and $HV(\sim,-)$ terminals on the instrument.
- Connect HV test leads to device under test.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.26: Examples of HV DC programmable test results

Note:

 First HV measurement after power on the instrument (if password protection is enabled) or first HV measurement after enabling or changing password require entering password for enabling HV test. Refer to chapter 4.6.6 Change password for HV functions for more information.

6.2.6 Insulation resistance (Riso, Riso-S)

± RISO	03:19	⊐ RISO	03:19	S RISO	03:20
				Riso ΜΩ	
Riso ΜΩ	?	Riso-S ΜΩ	?	 Riso-S MΩ	?
UmV	∷	UmV		Um V	
Uiso 500 V Duration 2 s Type Riso		Uiso 500 V Duration 2 s Type Riso-S		Uiso 500 V Duration 2 s Type Riso, Riso-S	
L Limit(Riso) 1.00 MΩ H Limit(Riso) Off L Limit(Riso-S) Off	444	L Limit(Riso) Off H Limit(Riso) Off L Limit(Riso-S) 1.00 MΩ		L Limit(Riso) 10.0 MΩ H Limit(Riso) Off L Limit(Riso-S) 1.00 MΩ	

Figure 6.27: Insulation resistance test menus

Test results / sub-results

Riso.....Insulation resistance Riso-S.....Insulation resistance-S Um.....Test voltage

Test parameters

Nominal test voltage	Uiso [50 V, 100 V, 250 V, 500 V, 1000 V]
Duration	Duration [Off, 2 s 180 s]
Type of test	Type [Riso, Riso-S, (Riso, Riso-S)]
Output connections (Riso)	[ISO(+), ISO(-), Socket LN-PE, Socket LN-P/S]
Output connections (Riso-S)	[Socket LN-P/S]

Test limits

H Limit (Riso)	H limit [Off, 0.10 MΩ 10.0 MΩ]
L Limit (Riso)	L limit [Off, 0.10 MΩ 10.0 MΩ]
H Limit (Riso-S)	H limit [Off, 0.10 MΩ 10.0 MΩ]
L Limit (Riso-S)	L limit [Off, 0.10 MΩ 10.0 MΩ]

Test circuits







Figure 6.29: Measurement of insulation resistance (Socket LN - PE)



Figure 6.30: Measurement of Riso, Riso-S (socket)

RISO measurement procedure

- Select the **Riso** function.
- Set test parameters / limits.
- Connect test leads to ISO(+), ISO(-) terminals on the instrument, then connect test leads to device under test, or
- Connect device to mains test socket. For Riso-S test, additionally connect test lead to P/S terminal on instrument, and then connect test lead to device.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.31: Examples of Insulation resistance measurement results

Note:

 When P/S probe is connected during the Riso measurement, then the current through it is also considered.

6.2.7 Sub-leakage (Isub, Isub-S)

스 Subleakage	08:11	스 Subleakage	08:12	ち Subleakage	08:12
				loub m A	
lsub mA	?	Isub-S mA	?		?
				Isub-S mA	
Type Isub Duration 2 s Output 40 V		Type Isub-S Duration 2 s Output 40 V		Type Isub, Isub-S Duration 2 s Output 40 V	
H Limit(Isub) 3.50 mA L Limit(Isub) Off H Limit(Isub-S) Off		H Limit(Isub) Off L Limit(Isub) Off H Limit(Isub-S) 3.50 mA		H Limit(Isub) 3.50 mA L Limit(Isub) Off H Limit(Isub-S) 3.50 mA	

Figure 6.32: Sub Leakage test menus

Test results / sub-results

IsubSub-leakage current Isub-S.....Sub-leakage current-S

Test parameters

Type of test	Type [Isub, Isub-S, (Isub, Isub-S)]
Output voltage	Output [40 Vac]
Duration	Duration [Off, 2 s 180 s]
Output connections (Isub)	[SUB1, SUB2, Socket LN-PE, Socket LN-P/S]
Output connections (Isub-S)	[Socket LN-P/S]

Test limits

H Limit (Isub)	H limit [Off, 0.25 mA 15.0 mA]
L Limit (Isub)	L limit [Off, 0.25 mA 15.0 mA]
H Limit (Isub-S)	H limit [Off, 0.25 mA 15.0 mA]
L Limit (Isub-S)	L limit [Off, 0.25 mA 15.0 mA]

Test circuits



Figure 6.33: Measurement of Sub-leakage (SUB1, SUB2)



Figure 6.34: Measurement of Sub-leakage (socket LN-PE)



Figure 6.35: Measurement of Sub-leakage, Sub-leakage-S (socket)

Sub-leakage measurement procedure

- Select the **Sub-leakage** function.
- Set test parameters / limits.
- Connect test leads to SUB1,SUB2 terminals on the instrument, then connect test leads to device under test, or
- Connect device under test to mains test socket. For Isub-S test, additionally connect test lead to P/S terminal on the instrument, and then connect test lead to a device.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.36: Examples of Sub-leakage measurement results

Note:

 When P/S probe is connected during the Sub-leakage measurement, then the current through it is also considered.

6.2.8 Differential Leakage



Figure 6.37: Differential Leakage test menu

Test results / sub-results

IdiffDifferential Leakage current P.....Power

Test parameters

Duration	Duration [Off, 2 s 180 s]
Change status	Change [YES, NO] YES: The instrument measures leakage current in two sequential steps with 5 s delay in between. The phase voltage is firstly applied to the right live output of the mains test socket and

secondly to the left live output of the mains test socket.
NO: The phase voltage is applied only to the right live output of the
mains test socket.

Test limits

H Limit (Idiff)	H limit [Off, 0.25 mA 15.0 mA]
L Limit (Idiff)	L limit [Off, 0.25 mA 15.0 mA]
Output connections	[Socket L,N – PE,P/S]

Test circuit



Figure 6.38: Measurement of Differential Leakage current

Differential Leakage measurement procedure

- Select the **Differential Leakage** function.
- Set test parameters / limits.
- Connect device under test to mains test socket and optionally to P/S terminal.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.39: Examples of Differential Leakage measurement results

6.2.9 Ipe Leakage



Figure 6.40: Ipe Leakage test menu

Test results / sub-results

IpePE current P.....Power

Test parameters

Duration	Duration [Off, 2 s 180 s]
Change status	Change [YES, NO] YES: The instrument measures leakage current in two sequential steps with 5 s delay in between. The phase voltage is firstly applied to the right live output of the mains test socket and secondly to the left live output of the mains test socket.
	NO: The phase voltage is applied only to the right live output of the mains test socket.
Output connections	[Socket L,N – PE]

Test limits

H Limit (Ipe)	H limit [Off, 0.25 mA 15.0 mA]
L Limit (Ipe)	L limit [Off, 0.25 mA 15.0 mA]

Test circuit



Figure 6.41: Measurement of Ipe Leakage current
Ipe Leakage measurement procedure

- Select the **Ipe Leakage** function.
- Set test parameters / limits.
- · Connect device under test to mains test socket.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.42: Examples of Ipe Leakage measurement results

6.2.10 Touch Leakage



Figure 6.43: Touch Leakage test menu

Test results / sub-results

ItouTouch Leakage current P.....Power

Test parameters

Duration	Duration [Off, 2 s 180 s]
Change status	Change [YES, NO]
	YES: The instrument measures leakage current in two sequential steps
	with 5 s delay in between. The phase voltage is firstly applied to
	the right live output of the mains test socket and secondly to the
	left live output of the mains test socket.
	NO: The phase voltage is applied only to the right live output of the
	mains test socket.
Output connections	[Socket L,N – PE,P/S]

Test limits

H Limit (Itou)	H limit [Off, 0.25 mA 15.0 mA]
L Limit (Itou)	L limit [Off, 0.25 mA 15.0 mA]

Test circuit



Figure 6.44: Measurement of Touch Leakage current

Touch Leakage measurement procedure

- Select the **Touch Leakage** function.
- Set test parameters / limits.
- Connect device under test to mains test socket. Connect test lead to P/S terminal on the instrument and on device under test.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.45: Examples of Touch Leakage measurement results

6.2.11 Power

▲ Power		09:25
P W	THDu%	
S Var	THDi %	2
Q Var	CosΦ	8
PF	I A	
	U V	
Duration	Off	
H Limit(P) L Limit(P)	Off A	

Figure 6.46: Power measurement menu

Test results / sub-results

Test parameters

Duration	Duration [Off, 2 s 180 s]
Output connections	[Socket L–N]

Test limits

H Limit (P)	H limit [Off, 10 W 3.50 kW]
L Limit (P)	L limit [Off, 10 W 3.50 kW]

Test circuit



Figure 6.47: Measurement of Power

Power measurement procedure

- Select the **Power** function.
- Set test parameters / limits.
- Connect device under test to mains test socket.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).



Figure 6.48: Examples of Power measurement results

6.2.12 Leak's & Power

🛨 Leak's & Pov	wer	12:19
P W	THDU %	
Itou mA	Thdl %	2
lditt MA S Var	Cosφ	f
Q Var	U V	
PF		
Duration Limits	5 s	•••

Figure 6.49: Leak's & Power measurement menu

Test results / sub-results

Test parameters

Duration	Duration [Off, 2 s 180 s]
Change status	Change [YES, NO]

	YES: The instrument measures leakage current in two sequential steps with 5 s delay in between. The phase voltage is firstly applied to the right live output of the mains test socket and secondly to the left live output of the mains test socket.NO: The phase voltage is applied only to the right live output of the mains test socket.
Output connections	[Socket -N Socket N - PE P]

Test limits

H Limit (P)	H limit [Off, 10 W 3.50 kW]
L Limit (P)	L limit [Off, 10 W 3.50 kW]
H Limit (Idiff)	H limit [Off, 0.25 mA 15.0 mA]
L Limit (Idiff)	L limit [Off, 0.25 mA 15.0 mA]
H Limit (Itou)	H limit [Off, 0.25 mA 15.0 mA]
L Limit (Itou)	L limit [Off, 0.25 mA 15.0 mA]

Test circuit



Figure 6.50: Measurement of Leak's and Power

Leak's & Power measurement procedure

- Select the Leak's & Power function.
- Set test parameters / limits.
- Connect device under test to mains test socket and optionally to P/S terminal.
- Start measurement.
- Measurement can be stopped manually or by timer.
- Save results (optional).

스 Leak's & Power	12:20	🖆 Leak's & Power	12:21
P 629 W 🖌 THDU 1.2 %		P 0W X THDU 1.3%	
Idiff0.01 mA ✓ Indi 1.1 %		ldiff0.02 mA ✓ Cosφ <0.00 %	
s 629 VA I 2.66 A Q 9 Var U 237 V	?	s 1 VA I 0.00 A Q 1 Var U 239 V	?
PF 1.00 %		PF 0.40 %	
Duration 5 s Limits	444	Duration 5 s	444

Figure 6.51: Examples of Leak's & Power measurement results

6.2.13 Discharging Time

Discharging Time	13:29
ts	?
Up V	⊞
Limit U 60 V	
Limit(t) 1 s	

Figure 6.52: Discharging Time test menu

Test results / sub-results

tDischarging time Up.....Peak voltage of supply during the test

Test parameters

Limit voltage	Limit U [34 V, 60 V, 120 V]
Output connections	Output [External, Socket]
Test mode	Mode [Manual, Auto]
Delay time for AUTO mode	Delay [2 s 30 s]

Test limits

Discharging time limit	Limit(t) [1 s, 5 s]

Measuring principle (Output = External)

The measuring principle of the Discharging time function is as following:

Phase ① The device under test is connected to supply voltage via an external socket. The instrument monitors the voltage (on supply or internal connections) and internally stores the peak voltage value.

- **Phase** The device under test is disconnected from the supply and the voltage at the test terminals starts to fall. Once the rms voltage falls for 10V the instrument starts the timer.
- **Phase ③** After the voltage drops below an internally calculated voltage value the timer is stopped. The instrument re-calculates the measured time to a value as it would be if the disconnection occurred at the maximum voltage value.



Test circuit (Output = External)



Figure 6.54: Discharging Time test (Output = External)

Discharging Time test procedure (Output = External)

- Select the **Discharging Time** function.
- Set test parameters / limits.
- Connect test leads to the DISCHARGING TIME terminals on the instrument and on the device under test.
- Connect device under test to the mains supply and Switch it ON.
- Start measurement.
- Measurement is stopped manually by disconnecting device under test mains supply.
- Save results (optional).



Figure 6.55: Examples of Discharging Time measurement results (Output = External)

Measuring principle (Output = Socket)

The measuring principle of the Discharging time function is as following:

- **Phase** ① The DEVICE UNDER TEST is connected to the mains test socket. The instrument monitors the mains voltage and internally stores the peak voltage value.
- **Phase** The instrument disconnects the DEVICE UNDER TEST from the supply and the voltage at the supply connections starts to fall. Disconnection moment is always at peak voltage.
- **Phase** ③ After the voltage drops below the limit value the timer is stopped.

Test circuit (Output = Socket)



Figure 6.56: Discharging Time test (Output = Socket)

Discharging Time test procedure (Output = Socket)

- Select the **Discharging Time** function.
- Set test parameters / limits.
- · Connect the device under test to the mains test socket on the instrument.
- Start measurement.
- Measurement can be stopped manually or automatically.
- Save results (optional).

Discharging Time	13:31	Discharging Time	09:45
		56 ¥	
		t disch JIV s	
Up 326 V	?	Up 337 V Uln:	?
Limit U 60 V 🗗 🧾		Limit U 60 V Output Socket	
Mode Manual Limit(t) 1 s	444	Mode Manual Limit(t disch) 1 s	444

Figure 6.57: Examples of Discharging Time measurement results (Output = Socket)

7 Auto tests

Preprogrammed sequences of measurements can be carried out in Auto test menu. The sequence of measurements, their parameters and flow of the sequence can be programmed. The results of an Auto test can be stored in the memory together with all related information. Auto tests can be pre-programmed on PC with the Metrel ES Manager software and uploaded to the instrument. On the instrument parameters and limits of individual single test in the Auto test can be changed / set.

7.1 Selection of Auto tests

The Auto test list from Auto test groups menu should be selected first. Refer to chapter *4.6.5 Auto test groups* for more details.

The Auto test to be carried out can then be selected from the Main Auto tests menu. This menu can be organized in structural manner with folders, sub-folders and Auto tests.



Figure 7.1: Example of organized Auto tests in Main Auto tests menu

Options		
	Enters menu for more detail view of selected Auto test.	
ĽQ	This option should also be used if the parameters / limits of the selected Auto test have to be changed. Refer to chapter <i>7.2.1 Auto test view menu</i> for more information.	
	Starts the selected Auto test.	
	The instrument immediately starts the Auto test.	
444	Opens options in control panel / expands column.	

7.2 Organization of Auto tests

An Auto test is divided into three phases:

- Before starting the first test the Auto test view menu is shown (unless it was started directly from the Main Auto tests menu). Parameters and limits of individual measurements can be set in this menu.
- During the execution phase of an Auto test, pre-programmed single tests are carried out. The sequence of single tests is controlled by pre-programmed flow commands.
- After the test sequence is finished the Auto test result menu is shown. Details of individual tests can be viewed and the results can be saved to Memory organizer.

7.2.1 Auto test view menu

In the Auto test view menu the header and the single tests of selected Auto test are displayed. The header contains the name and description of the Auto test. Before starting the Auto test, test parameters / limits of individual measurements can be changed.

7.2.1.1 Auto test view menu (header is selected)



Figure 7.2: Auto test view menu - header selected

Options

	Starts the Auto test.
444	Opens options in control panel / expands column.

7.2.1.2 Auto test view menu (measurement is selected)





Options

R iso x3	Selects single test.
Sub-leakage	
Power	
	Opens menu for changing parameters and limits of selected measurements.
Type R Uiso 10 Duration Limit(Riso) 0.50 H Limit(Riso) 10.0 L Limit(Riso-S) H Limit(Riso-S)	Refer to chapter 6.1.2 Setting parameters and limits of single tests for more information how to change measurement parameters and limits.
	Starts the selected Auto test.
?	Opens the Help menu of selected test.
444	Opens options in control panel / expands column.

7.2.1.3 Indication of Loops

R iso x3

The attached 'x3' at the end of single test name indicates that a loop of single tests is programmed. This means that the marked single test will be carried out as many times as the number behind the 'x' indicates. It is possible to exit the loop before, at the end of each individual measurement.

7.2.1 Step by step excecution of Auto tests

While the Auto test is running it is controlled by pre-programmed flow commands. Examples of actions controlled by flow commands are:

- pauses during the test sequence
- monitoring of input pins
- control of lamps, test adapters and other external devices
- proceeding of test sequence in regard to measured results
- etc.

The actual list of flow commands is available on chapter D.5 Description of flow commands.



Figure 7.4: Auto test – example of a pause with message



Figure 7.5: Auto test – example of a finished measurement with options for proceeding

Options (during execution of an auto test)

	Proceeds to next step in the test sequence.
C	Repeats the measurement. Displayed result of a single test will not be stored.

	Ends the Auto test and goes to Auto test result screen. Refer to chapter 7.2.2 Auto test result screen for more information.
Ś	Exits the loop of single tests and proceeds to the next step in the test sequence.
	Opens options in control panel / expands column.

The offered options in the control panel depend on the selected single test, its result and the programmed test flow.

Note:

During Auto tests the popup Warning messages (see chapter 4.4 Symbols and messages) are displayed only before the single test inside one Auto test. This default setting can be changed with appropriate flow command. For more information about programming Auto tests refer to chapter Appendix D - Programming of Auto tests on Metrel ES Manager.

7.2.2 Auto test result screen

After the Auto test sequence is finished the Auto test result screen is displayed as presented on *Figure 7.6.* At the left side of the display the single tests and their statuses are shown. In the middle of the display the header of the Auto test is displayed and at the top the overall Auto test status is displayed. Refer to chapter *5.1.1 Measurement statuses* for more information.



Figure 7.6: Auto test result screen

Options

444

	Start Test Starts a new Auto test.
Ĩ	View results of individual measurements. The instrument goes to menu for viewing details of the Auto test, see Figure 7.8.
	 Saves the Auto test results. A new Auto test was selected and started from a Structure object in the structure tree: The Auto test will be saved under the selected Structure object. A new Auto test was started from the Auto test main menu: Saving under the last selected Structure object will be offered by default. The user can select another Structure object or create a new Structure object. By pressing in Memory organizer menu the Auto test is saved under selected location. An empty measurement was selected in structure tree and started: The result(s) will be added to the Auto test. The Auto test will change its overall status from 'empty' to 'finished'. An already carried out Auto test was selected in structure tree, viewed and then restarted: A new Auto test will be saved under the selected Structure object.
	Onene entiene in control nanol / expande column

Opens options in control panel / expands column.

Options in menu for viewing details of Auto test results

Ĩ	Details of selected single test in Auto test are displayed, see Figure 7.7.
	Opens menu for viewing parameters and limits.
Type Riso Uiso 100 V Duration 2 s L Limit(Riso) Off H Limit(Riso) Off L Limit(Riso-S) Off	Refer to chapter 6.1.2 Setting parameters and limits of single tests for more information.
444	Opens options in control panel / expands column.



Figure 7.7: Details of menu for viewing details of Auto test results



Figure 7.8: Details of single test in Auto test result menu

7.2.3 Auto test memory screen

In Auto test memory screen details of the auto test can be viewed and a new Auto test can be restarted.



Figure 7.9: Auto test memory screen

Options

C	Retest the Auto test. Enters menu for a new Auto test.
ī	Enters menu for viewing details of the Auto test. Refer to chapter 7.2.2 Auto test result screen for more information.
444	Opens options in control panel / expands column.

8 Maintenance

8.1 Periodic calibration

It is essential that all measuring instruments are regularly calibrated in order for the technical specification listed in this manual to be guaranteed. We recommend an annual calibration.

8.2 Fuses

There are four fuses on the front panel:

F1, F2: F 5 A / 250 V / (20×5) mm / 1500 A: intended for instrument protection. For position of fuses refer to chapter *3.1 Front panel*.

F3, F4: T 16 A / 250 V / (32 \times 6,3) mm / 1500 A: protection against over-currents through mains test socket.

For position of fuses refer to chapter 3.1 Front panel.

Warnings!

- Switch off the instrument and disconnect all test accessories and mains cord before replacing the fuses or opening the instrument.
- Replace blown fuses only with the same types defined in this document.

8.3 Service

For repairs under or out of warranty please contact your distributor for further information.

Unauthorized person is not allowed to open the CE MultiTesterXA instrument. There are no user replaceable parts inside the instrument.

8.4 Cleaning

Use a soft, slightly moistened cloth with soap water or alcohol to clean the surface of CE MultiTesterXA MI 3394 instrument. Leave the instrument to dry totally before using it.

Notes:

- Do not use liquids based on petrol or hydrocarbons!
- Do not spill cleaning liquid over the instrument!

9 Communications

9.1 USB and RS232 communication with PC

The instrument automatically selects the communication mode according to detected interface. USB interface has priority.

How to establish an USB or RS-232 link:

- RS-232 communication: connect a PC COM port to the instrument RS232-2 connector using the RS232 serial communication cable;
- USB communication: connect a PC USB port to the instrument USB connector using the USB interface cable.
- Switch on the PC and the instrument.
- Run the *Metrel ES Manager* software.
- Select communication port.
- The PC and the instrument will automatically recognize each other.
- The instrument is prepared to communicate with the PC.

Metrel ES Manager is a PC software running on Windows 7, Windows 8, Windows 8.1 and Windows 10.

9.2 Bluetooth communication

The internal Bluetooth module enables easy communication via Bluetooth with PC and Android devices.

How to configure a Bluetooth link between instrument and PC

•	Switch On the instrument.
•	On PC configure a Standard Serial Port to enable communication over Bluetooth link
	between instrument and PC. Usually no code for pairing the devices is needed.
•	Run the Metrel ES Manager software.
•	Select configured communication port.
•	The PC and the instrument will automatically recognize each other.
•	The instrument is prepared to communicate with the PC.

How to configure a Bluetooth link between instrument and Android device

•	Switch On the instrument.
•	Some Android applications automatically carry out the setup of a Bluetooth connection. It is preferred to use this option if it exists. This option is supported by Metrel's Android applications.
•	If this option is not supported by the selected Android application then configure a Bluetooth link via Android device's Bluetooth configuration tool. Usually no code for pairing the devices is needed.
•	The instrument and Android device are ready to communicate.

Notes

- Sometimes there will be a demand from the PC or Android device to enter the code. Enter code 'NNNN' to correctly configure the Bluetooth link.
- The name of correctly configured Bluetooth device must consist of the instrument type plus serial number, eg. *MI 3394-12240429I*. If the Bluetooth module got another name, the configuration must be repeated.
- In case of serious troubles with the Bluetooth communication it is possible to reinitialize the internal Bluetooth module. The initialization is carried out during the Initial settings procedure. In case of a successful initialization "INITIALIZING... OK!" is displayed at the end of the procedure. See chapter *4.6.8* Initial Settings.
- Check if there are available Metrel Android applications for this instrument.

9.3 Ethernet communication

The instrument is also capable of communicating through an Ethernet port. The Ethernet communication must be fully configured in the setting menu before first use. See chapter *4.6.7 Settings* for details.

Metrel ES Manager is currently **not** supporting Ethernet communication. Contact Metrel or your distributor regarding options for using the Ethernet communication.

9.4 RS232 communication with other external devices

It is possible to communicate with scanners and printers via the RS232-1 serial port. Contact Metrel or your distributor which external devices and functionalities are supported.

9.5 Connections to test adapters

9.5.1 Test connector TC1

The 8 pin test connector TC1 is intended for connection of external test adapters. TC1 consists of Measuring signal connector and Communication signal connector.



Figure 9.1: Test connector TC1 layout

Legend:

4 pin measuring signal connection (Safety connector)

1	In parallel to terminal N on mains test socket
2	In parallel to terminal L on mains test socket
3	In parallel to terminal PE on mains test socket
4	In parallel to terminal P/S

4 pin communication signal connection¹⁾ (USB type connector)

5 Rx, Tx, +5V, GND

Note

 ¹⁾Do not connect USB communication cable to 4 pin communication signal connector. It is intended only for connection to test adapters.

9.6 INPUTs

The DB9 connector INPUTs is intended for connection of external control signals.



Figure 9.2: INPUT connector - pin layout

Legend:

Pin		Description	Туре
5	EXTERNAL OK KEY mode	Input for Remote control pedal	
6	IN_2	External input 2	Input low: < 1 V d.c. against earth
7	IN_3	External input 3	Imput high. > 4.5 V u.c. against earth
8	IN_4	External input 4	Ullax. 24 V a.c, u.c ayaliisi eartii
4	IN_5	External input 5	
9		GND	
3		Instrument reset pin	
1,2		Not supported	

9.7 OUTPUTs

Via the DB9 connector OUTPUT four control signals for external devices are provided.



Figure 9.3: OUTPUT connector - pin layout

Legend:

Pins			Description	Туре
4,9	1.5 A DB9 - 4 DB9 - 9	OUT_1	Control output 1	NO relay, Umax: 24V, Imax: 1.5 A Output low: open
3,8	1.5 A DB9 - 3 DB9 - 8	OUT_2	Control output 2	Output high: closed contact
2,7	1.5 A DB9 - 2 DB9 - 7	OUT_3	Control output 3	
1,6	1.5 A DB9 - 1 DB9 - 6	OUT_4	Control output 4	
5		+5 V	Supply for inputs	

10 Technical specifications

10.1 HV AC, HV AC programmable

Voltage a.c.

	Range	Resolution	Accuracy
U	0 V 1999 V	1 V	±(3 % of reading)
	2.00 kV 5.99 kV	10 V	±(3 % of reading)

Current a.c. (apparent)

Range	Resolution	Accuracy
0.0 mA 99.9 mA	0.1 mA	\pm (3 % of reading + 3 D)

Current a.c.(capacitive, resistive)

	Range	Resolution	Accuracy
lr	0.0 mA 99.9 mA	0.1 mA	Indicative
lc	-99.9 mA 99.9 mA	0.1 mA	Indicative

Output voltage	100 V 1000 V (-0/+10%),
	1010 V 5000 V (-0/+5%) floating to earth
Trip out time (if apparent current exceeds high	limit) < 30 ms
Short circuit current	> 200 mA
Output power	500 VAmax

Test terminals	
Function	Connections
Withstanding voltage (HVAC, HVAC-P)	HV(~,+) ↔ HV(~,-)

10.2 HV DC, HV DC programmable

Voltage d.c.

	Range	Resolution	Accuracy
U	0 V 1999 V	1 V	±(3 % of reading)
	2.00 kV 6.99 kV	10 V	\pm (3 % of reading)

Current d.c.

	Range	Resolution	Accuracy
1	0.01 mA 9.99 mA	0.01 mA	\pm (5 % of reading + 3 D)

Test terminals

Function	Connections
Withstanding voltage (HVDC, HVDC-P)	$HV(\sim,+) \leftrightarrow HV(\sim,-)$

10.3 Continuity

Continuity

	Range	Resolution	Accuracy
	0.00 Ω 19.99 Ω	0.01 Ω	\pm (2 % of reading + 2 D)
D	20.0 Ω 99.9 Ω	0.1 Ω	\pm 3 % of reading
ĸ	100.0 Ω 199.9 Ω	0.1 Ω	\pm 5 % of reading
	200 Ω 999 Ω	1Ω	indicative

Voltage drop (lout = 10 A)

	Range	Resolution	Accuracy
ΔU	0.00 V 19.99 V	0.01 V	\pm (2 % of reading + 5 D)
	20.0 V 99.9 V	0.1 V	\pm 3 % of reading

Limit value of voltage drop versus wire cross-section:

Wire cross-section (mm ²)	Limit voltage drop (V)
0.5	5.0
0.75	5.0
1	3.3
1.5	2.6
2.5	1.9
4	1.4
≥6	1.0

Operating range (acc. to EN 61557-4)	. 0.08 Ω 199.9 Ω
Test currents	. 0.2A, 4A, 10A, 25A
Current source (at nominal mains voltage, use	e of standard accessories)
	. 0.2 A at R < 8 Ω
	. 4 A at R < 1 Ω
	. 10 A at R < 0.5 Ω
	. 25 A at R < 0.2 Ω
Open circuit voltage	. < 6 V a.c.
Max current lead resistance	. 40 Ω
Test lead compensation (P/S – PE)	. up to 5 Ω
Test method: Continuity 4 wire	Kelvin method, floating to earth
Test method: Continuity P/S – PE	. 2 wire test, floating to earth

Test terminals

Function	Connections
Continuity P/S – PE	$P/S \leftrightarrow$ Mains test socket (PE), TC1
Continuity 4 wire	$P1/C1 \leftrightarrow P2/C2$

10.4 Insulation Resistance, Insulation Resistance-S

Insulation resistance, Insulation resistance –S (250 V, 500 V, 1000 V)

	Range	Resolution	Accuracy
Riso	0.00 MΩ … 19.99 MΩ	0.01 MΩ	\pm (3 % of reading + 2 D)
Riso-S	20.0 MΩ 199.9 MΩ	0.1 MΩ	\pm 5 % of reading

Insulation resistance, Insulation resistance –S (50 V, 100 V)

	Range	Resolution	Accuracy
Riso	0.00 MΩ 19.99 MΩ	0.01 MΩ	\pm (5 % of reading + 2 D)
Riso-S	20.0 MΩ 99.9 MΩ	0.1 MΩ	\pm 20 % of reading

Output voltage

	Range	Resolution	Accuracy
Um	0 V 1200 V	1 V	\pm (3 % of reading + 2 D)

Operating range (acc. to EN 61557-2)......0.08 MΩ ... 199.9 MΩ Nominal voltages Un (d.c.)......50 V, 100 V, 250 V, 500 V, 1000V (- 0 %, + 10 %) Short circuit currentmax. 2.0 mA

Test terminals

Function	Connections
Insulation	Mains test socket (LN), ISO(+) \leftrightarrow Mains test socket (PE), ISO(-), TC1
Insulation – S	Mains test socket (LN), ISO(+) \leftrightarrow P/S, TC1

10.5 Substitute Leakage Current, Substitute Leakage Current - S

Substitute leakage current, Substitute leakage current - S

	Range	Resolution	Accuracy
Isub Isub-S	0.00 mA 19.99 mA	10 µA	\pm (5 % of reading + 3 D)

Operating range (acc. to EN 61557-16)...... 0.12 mA ... 19.99 mA

Open circuit voltage...... < 50 V a.c.

Current calculated to mains supply voltage (110 V or 230 V) is displayed.

Test terminals:

Function	Connections
Subleakage	Mains test socket (LN), SUB1 ↔ Mains test socket (PE), SUB2, TC1
Subleakage – S	Mains test socket (LN), SUB1 ↔ P/S, TC1

10.6 Differential Leakage current

Differential leakage current

	Range	Resolution	Accuracy
Idiff	0.00 mA 19.99 mA	0.01 mA	\pm (3 % of reading + 5 D)

Power (active)

	Range	Resolution	Accuracy
Р	0 W 999 W	1 W	\pm (5 % of reading + 5 D)
	1.00 kW 3.70 kW	10 W	\pm 5 % of reading

Test terminals:

Function	Connections
Differential leakage	Mains test socket (LN), TC1

10.7 PE leakage current

PE leakage current

	Range	Resolution	Accuracy
lpe	0.00 mA 19.99 mA	0.01 mA	\pm (3 % of reading + 3 D)

Power (active)

•	Range	Resolution	Accuracy
Р	0 W 999 W	1 W	\pm (5 % of reading + 5 D)
	1.00 kW 3.70 kW	10 W	\pm 5 % of reading

Operating range (acc. to EN 61557-16)...... 0.12 mA ... 19.99 mA Frequency response of measuring circuit complies with EN 61010 - Figure A1

Test terminals:

Function	Connections
PE leakage	Mains test socket, TC1

10.8 Touch leakage current

Touch leakage current

	Range	Resolution	Accuracy
Itou	0.00 mA 19.99 mA	0.01 mA	\pm (3 % of reading + 3 D)

Power (active)

	Range	Resolution	Accuracy
Р	0 W 999 W	1 W	\pm (5 % of reading + 5 D)
	1.00 kW 3.70 kW	10 W	\pm 5 % of reading

Operating range (acc. to EN 61557-16)...... 0.12 mA ... 19.99 mA Frequency response of measuring circuit complies with EN 61010 - Figure A1

Output:

Function	Connections
Touch leakage	Mains test socket \leftrightarrow P/S, TC1

10.9 Power

Power (active)

•	Range	Resolution	Accuracy
Р	0 W 999 W	1 W	\pm (5 % of reading + 5 D)
	1.00 kW 3.70 kW	10 W	\pm 5 % of reading

Power (apparent)

	Range	Resolution	Accuracy
S	0 VA 999 VA	1 VA	\pm (5 % of reading + 5 D)
	1.00 kVA 3.70 kVA	10 VA	\pm 5 % of reading

Power (reactive)

	Range	Resolution	Accuracy
Q	±(0 VAr 999) VAr	1 VAr	\pm (5 % of reading + 5 D)
	±(1.00 kVAr 3.70) kVAr	10 VAr	\pm 5 % of reading

Power factor

	Range	Resolution	Accuracy
PF	0.00i 1.00i 0.00c 1.00c	0.01	\pm (5 % of reading + 5 D)

Total Harmonic Distortion (voltage)

	Range	Resolution	Accuracy
THDU	0.0 % 99.9 %	0.1 %	\pm (5 % of reading + 5 D)

Total Harmonic Distortion (current)

	Range	Resolution	Accuracy
THDI	0.0 % 99.9 %	0.1 %	\pm (5 % of reading + 5 D)

Cosinus Φ

	Range	Resolution	Accuracy
Cos Phi	0.00i 1.00i 0.00c 1.00c	0.01	\pm (5 % of reading + 5 D)

Voltage

	Range	Resolution	Accuracy
	0.0 V 199.9 V	0.1 V	±(3 % of reading + 10 D)
0	200 V 264 V	1 V	\pm 3 % of reading

Current

	Range	Resolution	Accuracy
I	0.00 A 16.00 A	0.01 A	\pm (3 % of reading + 5 D)

Test terminals:

Function	Connections
Power	Mains test socket, TC1

10.10 Leak's & Power

Power (active)

	Range	Resolution	Accuracy
р	0 W 999 W	1 W	\pm (5 % of reading + 5 D)
Г	1.00 kW 3.70 kW	10 W	\pm 5 % of reading

Power (apparent)

· · · · · · · · · · · · · · · · · · ·					
	Range	Resolution	Accuracy		
<u>_</u>	0 VA 999 VA	1 VA	\pm (5 % of reading + 5 D)		
3	1.00 kVA 3.70 kVA	10 VA	\pm 5 % of reading		

Power (reactive)

	Range	Resolution	Accuracy
0	0 VAr 999 VAr	1 VAr	\pm (5 % of reading + 5 D)
Q	1.00 kVAr 3.70 kVAr	10 VAr	\pm 5 % of reading

Power factor

	Range	Resolution	Accuracy
PF	0.00i 1.00i 0.00c 1.00c	0.01	\pm (5 % of reading + 5 D)

Total Harmonic Distortion (voltage)

	Range	Resolution	Accuracy
THDU	0.0 % 99.9 %	0.1 %	\pm (5 % of reading + 5 D)

Total Harmonic Distortion (current)

	Range	Resolution	Accuracy
THDI	0.0 % 99.9 %	0.1 %	\pm (5 % of reading + 5 D)

Cosinus Φ

	Range	Resolution	Accuracy
Cos Phi	0.00i 1.00i 0.00c 1.00c	0.01	\pm (5 % of reading + 5 D)

Voltage

	Range	Resolution	Accuracy
U	0.0 V 199.9 V	0.1 V	±(3 % of reading + 10 D)
	200 V 264 V	1 V	\pm 3 % of reading

Current

	Range	Resolution	Accuracy
Ι	0.00 A 16.00 A	0.01 A	\pm (3 % of reading + 5 D)

Differential leakage current

	Range	Resolution	Accuracy
Idiff	0.00 mA 19.99 mA	0.01 mA	\pm (3 % of reading + 5 D)

Touch leakage current

	Range	Resolution	Accuracy
Itou	0.00 mA 19.99 mA	0.01 mA	\pm (3 % of reading + 3 D)

Operating range (acc. to EN 61557-16)...... 0.12 mA ... 19.99 mA Frequency response of measuring circuit complies with EN 61010 - Figure A1

Test terminals:

Function	Connections
Power	Mains test socket, TC1
Differential leakage	Mains test socket (LN), TC1
Touch leakage	Mains test socket ↔ P/S, TC1

10.11 Discharging time

Discharging time

	Range	Resolution	Accuracy
t	0.0 s 9.9 s	0.1 s	\pm (5 % of reading + 2 D)

Peak voltage

	Range	Resolution	Accuracy
Up	0 V 550 V	1 V	\pm (5 % of reading + 3 D)

Test terminals

Function	Connections
Discharging time External	$DISCH1 \leftrightarrow DISCH2$
Discharging time Socket	Mains test socket (L,N), TC1

10.12 General data

Power supply

Supply voltage, frequency	110 V / 230 V AC, 50 Hz / 60 Hz
Supply voltage tolerance	±10 %
Max. power consumption	600 W (without load on mains test socket)
Max. power consumption	4.5 kW (with load on mains test socket)
Mains supply overvoltage category	CAT II / 300V
Altitude	≤ 2000 m

Measuring categories

DISCH1 / DISCH2	CAT II / 600 V
ISO(+) SUB1 / ISO(-) SUB2	CAT II / 300 V
P1, C1 / P2, C2	CAT II / 300 V
P/S	CAT II / 300 V
TC1	CAT II / 300 V
Mains test socket	CAT II / 300 V
Altitude	≤ 2000 m

Protection classifications

Class I
5 kV a.c. / 6 kV d.c., double insulation
2
IP 50 (closed case)
IP 40 (open case)
IP 20 (mains test socket)
Shock proof plastic / portable
24 Vmax, earthed
24 Vmax, earthed

Display	Colour TFT display, 4.3 inch, 480 x 272 pixels
Touch screen	Capacitive

Communication

Memory	depends on microSD card size
RS232 interfaces	two DB9 ports
USB 2.0	Standard USB Type B
Bluetooth	Class 2
Ethernet	Dynamic IP (DHCP)
	Static IP (manual)

I/Os

Inputs	DB9 connector (24 V max)
Outputs	DB9 connector (NO relays, 24 V max, 1.5 A max)
Dimensions (w×h×d):	43.5 cm × 29.2 cm × 15.5 cm

Weight8.	4	kę	J
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Reference conditions

Reference	temperat	ure ran	ge:	 15	°C .	35	°C
Reference	humidity	range:		 35	%	. 65 9	% RH

Operation conditions

Working temperature range:	0 °C +40 °C
Maximum relative humidity:	85 % RH (0 °C 40 °C), non-condensing

Storage conditions

Temperature range:	
Maximum relative humidity:	
	80 % RH (40 °C 60 °C)

Accuracies apply for 1 year in reference conditions. Temperature coefficient outside these limits is 0.2 % of measured value per °C plus 1 digit, otherwise noted.

Fuses

2 x T 16 A / 250 V, 32 mm \times 6.3 mm / 1500 A (protection of mains test socket) 2 x T 5 A / 250 V, 20 mm \times 5 mm / 1500 A (instrument protection)

Appendix A - Structure objects in CE MultiTesterXA

lcon	Default name	Description
<mark>\</mark>	NODE	Node
Þ	PROJECT	Project
ø	LOCATION	Location
A	APPLIANCE	Appliance (short description)
a	APPLIANCE FD	Appliance (full description)

Appendix B - Profile Notes

There are no specific profile notes for CE MultiTesterXA MI 3394.

Appendix C - Default list of Auto tests

No.	Name	Description
1	DEMO_1	This Auto test is just for demonstration of manipulation of Auto test operation.
2	DEMO_2	This Auto test is just for demonstration of manipulation of Auto test operation.

Pre-programmed Auto test sequences

Appendix D - Programming of Auto tests on Metrel ES Manager

The Auto test editor is a part of the Metrel ES Manager software. In Auto test editor Auto tests can be pre-programmed and organized in groups, before uploaded to the instrument.

D.1 Auto test editor workspace

To enter Auto test editor's workspace, select Autotest Editor in Home Tab of Metrel ES Manager PC SW. Auto test editor workspace is devided in four main areas. On the left side ,structure of selected group of Auto tests is displayed. In the middle part of the workspace, the elements of the selected Auto test are shown. On the right side, list of available single tests and list of flow commands are shown.

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Figure D.1: Auto tests editor workspace

An Auto test sequence begins with Name, Description and Image, followed by the first step (Header), one or more measuring steps and ends with the last step (Result). By inserting appropriate Single tests and Flow commands and setting their parameters, arbitrary Auto test sequences can be created.

Header		
LAMPS PassFail mode		
BUZZER mode		
Continuity	Steps	1
PAUSE		
SINGLE TEST		
OPERATION AFTER END OF TEST		
Result		
PAUSE		
RESULT SCREEN		

D.2 Managing groups of Auto tests

The Auto tests can be divided into different user defined groups of Auto tests. Each group of Auto tests is stored in a file. More files can be opened simultaneously in Auto test editor. Within Group of Auto tests, tree structure can be organized, with folders / subfolders containing Auto tests. The three structure of currently active Group of Auto tests is displayed on the left side of the Auto test editor workspace, see *Figure D.5*.



Figure D.5: Group of Auto tests tree organization

Operation options on Group of Auto tests are available from menu bar at the top of Auto test editor workspace.

File operation options:

	Opens a file (Group of Auto tests).
-	Saves / Saves as the opened Group of Auto tests to a file.
	Creates a new file (Group of Auto tests).
8	Closes the file (Group of Auto tests).

Group of Auto tests operation options (also available by right clicking on Folder or Auto test):

H	Adds a new folder / subfolder to the group
	Adds a new Auto test to the group.
×	Deletes: - the selected Auto test - the selected folder with all subfolders and Auto tests

Right click on the selected Auto test or Folder opens menu with additional possibilities:

- Ci	Auto test: Edit Name, Description and Image (see <i>Figure D.6</i>). Folder: Edit folder name
	Auto test: Copy to clipboard Folder: Copy to clipboard including subfolders and Auto tests
x	Auto test: Cut it to clipboard Folder: Cut it to clipboard together with all subfolders and Auto tests
間	Auto test: Paste it to selected location Folder: Paste it to selected location

Double click on the object name allows it name edit:

DOUBLE CLICK	Auto test name: Edit Auto test name
	Portable / Handheld Equipment

Drag and drop of the selected Auto test or Folder / Subfolder moves it to a new location:

DRAG & DROP	"Drag and drop" functionality is equivalent to "cut" and "paste" in a single move.
	 move to folder insert
D.2.1 Auto test Name, Description and Image editing

When EDIT function is selected on Auto test, menu for editing presented on Figure *D.6* appear on the screen. Editing options are:

Name: Edit or change the name of Auto test

Description: Any test for additional description of Auto test can be entered

Image: Image presenting Auto test measureing arrangement can be entered or delited;

a an an hair					
by clicking on	icon menu to	r browsing to	Image loca	tion anear on	the screen
		i biowonig to	innuge ieeu	don apour on	000000000000000000000000000000000000000

Name	DEMO1 Live Test	
Description	Mains voltage is applied on DUT	-
Image	P Class 1 Equipment.bmp	×
	ок	Cancel

Figure D.6: Editing the Auto test Name, Description and Image

D.3 Elements of an Auto test

D.3.1 Auto test steps

There are three kinds of Auto test steps.

Header

The Header step is empty by default. Flow commands can be added to the Header step.

Measurement step

The Measurement step contains a Single test and the Operation after end of test flow command by default. Other Flow commands can also be added to the Measurement step.

Result

The Result step contains the Result screen flow command by default. Other Flow commands can also be added to the Result step.

D.3.2 Single tests

Single tests are the same as in Metrel ES Manager Measurement menu.

Limits and parameters of the measurements can be set. Results and sub-results can't be set.

D.3.3 Flow commands

Flow commands are used to control the flow of measurements. Refer to chapter *D.5 Description of flow commands* for more information.

D.3.4 **Number of measurement steps**

Often the same measurement step has to be performed on multiple points on the device under test. It is possible to set how many times a Measurement step will be repeated. All carried out individual Single test results are stored in the Auto test result as if they were programmed as independent measuring steps.

D.4 Creating / modifying an Auto test

If creating a new Auto test from scratch, the first step (Header) and the last step (Result) are offered by default. Measurement steps are inserted by the user.

Options:

Adding a measurement step	By double clicking on a Single test a new measurement step will appear as the last of measurement steps. It can also be dragged and
	dropped on the appropriate position in the Auto test.
Adding flow commands	Selected flow command can be dragged from the list of Flow commands and dropped on the appropriate place in any Auto test step.
Changing position of flow command within measurement step	By a click on an element and use of 🦲 , 💙 keys.
Viewing / changing parameters of flow commands or single tests.	By a double click on the element.
Setting number of measurement step repetitions	By setting a number from 1 to 20 in the Steps 1 🗘 field.

Right click on the selected measurement step / flow command:

		Copy – Paste before
3	Сору	A measurement step / flow command can be copied and
	Paste before	pasted above selected location on the same or on another Auto test
	Paste after	
TEST	Delete	Copy – Paste after A measurement step / flow command can be copied and
		pasted under selected location on the same or on another Auto test.
		Delete Deletes the selected measurement step / flow command.

D.5 Description of flow commands

Double click on inserted Flow Command opens menu window, where text or picture can be entered, external signalling and external commands can be activated and parameters can be set.

Flow commands Operation after end of test and Results screen are entered by default, others are user selectable from Flow Commands menu.

Pause

A Pause command with text message or picture can be inserted anywhere in the measuring steps. Warning icon can be set alone or added to text message. Arbitrary text message can be entered in prepared field Text of menu window.

Parameters:

Pause type	Show text and/or warning (\blacksquare check to show warning icon) Show picture (\clubsuit browse for image path)
Duration	Number in seconds, infinite (no entry)

Output state

Sets outputs OUT_1, OUT_2, OUT_3, and OUT_4 on OUTPUT port.

Following settings of this command are ignored:

• OUT_1 and OUT_2 while Lamps HV mode is enabled.

• OUT_3 and OUT_4 while Lamps Pass / Fail mode is enabled.

All outputs are single normally opened relay contacts if not checked in Menu Output pins window.

Parameters:

☑ OUT_1	Set closed relay contact between OUTPUT pins 4 and 9
☑ OUT_2	Set closed relay contact between OUTPUT pins 3 and 8
☑ OUT_3	Set closed relay contact between OUTPUT pins 2 and 7
☑ OUT_4	Set closed relay contact between OUTPUT pins 1 and 6

Wait input mode

Reads input condition on pins IN_2, IN_3, IN_4 and IN_5 on INPUT port. Input must be high to proceed with the Auto test.

Parameters

State	On – enables Wait input mode; set active INPUT from Input pins menu Off – disables Wait input mode
IN_2	IN_2 reading condition on INPUT pin 6 is active
✓ IN_3	IN_3 reading condition on INPUT pin 7 is active
☑ IN_4	IN_4 reading condition on INPUT pin 8 is active
✓ IN_5	IN_5 reading condition on INPUT pin 4 is active

Lamps HV mode

Drives external lamps through OUT_1 and OUT_2 outputs. Works only in HV & HV programmable functions.

- Red lamp (OUT_1) ON means that the instrument is ready for HV test. Red lamp turns on before first flow command in step that contains HV test. Red lamp turns off after end of the HV test.
- Green lamp (OUT_2) blinking means that high voltage will be applied to WITHSTANDING (HV(~+) and HV(~-)) test terminals as soon as all input conditions will be fulfilled.
- Green lamp (OUT_2) ON means that dangerous voltage is present at WITHSTANDING (HV(~+) and HV(~-)) test terminals. Green lamp turns on before the measurement and turns off after the measurement.

While Lamps HV mode command is enabled the settings of Drive output command for OUT_1 and OUT_2 is ignored.

Parameters

State	On – enables Lamps HV mode
	Off – disables Lamps HV mode

Lamps Pass / Fail mode

Drives external lamps through OUT_3 and OUT_4 outputs.

During measurement the lights reflect status icon in single test.

After measurement

- Blue lamp (OUT_3) lights ON when test has passed. Lamp is lit until next step is started.
- Yellow lamp (OUT_4) lights ON when test has failed. Lamp is lit until next step is started.
- Lights turn off at the beginning of next step.

While Lamps Pass / Fail mode command is enabled the settings of Drive output command for OUT_3 and OUT_4 is ignored.

Parameters

State	On – enables Lamps Pass / Fail mode
	Off – disables Lamps Pass / Fail mode

Buzzer mode

Passed or failed measurement is indicated with beeps.

- Pass double beep after the test
- Fail long beep after the test

Beep happens right after single test measurement.

Parameters

State	On – enables Buzzer mode
	Off – disables Buzzer mode

External TEST / OK key mode

Instrument enables external TEST / OK key (OK / ENTER / TEST / HV TEST) by activating INPUT pin 5 reading condition. Functionality of the EXTERNAL OK KEY mode is the same as of the OK / ENTER / TEST / HV TEST key.

Parameters

State	On – enables External TEST / OK key mode (INPUT pin 5 is active)	
	Off – disables External TEST / OK key mode	

No notifications mode

Instrument skips pre-test warnings (see CE MultiTesterXA User Manual, chapter *4.4 Symbols and messages* for more information).

Parameters

State	On – enables No notifications mode
	Off – disables No notifications mode

Appliance info

Instrument enables to automatically add the appliance name to the Auto test.

Parameters

Repeat Setting	Repeat:	The same Appliance ID will be offered each time if the same Auto test is carried out successively in a loop.
	Increment:	A four digit number will be added to the Appliance ID and incremented each time if the same Auto test is carried out successively in a loop.
Appliance type	Selects the type of the appliance (Appliance, Appliance_FD)	
Default Appliance ID	Enter default Appliance ID	

Note

• This flow command is active only if Auto test is started from the Auto test Main menu.

Flow Protocol

This flow command controls commands for communication with external device for the control of the flow of Auto tests.

Parameters

Communication settings	Selects the port for communication with the external device RS232(PC) - USB		
Flow settings	Commands for communication with external device (industrial PC for example)		
	Proceed	Send string: Proceed	
		Description: If Proceed Flow setting is enabled, implementation of Auto tests on instrument can be automatically controlled by external device by using Proceed string command. Command works in parallel with OK / ENTER / TEST / HV TEST keys and the EXTERNAL TEST / OK key mode. Proceed Flow setting is disabled by default.	
	End + Status	Recived strings: End - pass End - fail End - none End - empty	
		Description: Instrument sends string to external device at the end of each Measurement step. End + Status Flow setting is disabled by default.	

🗹 Alam	n Recived string:	Alarm
	Description: Instr device if "empty" "Fail" status at t command OPER set to "manual". A	rument sends "Alarm" string to external status is detected and if both conditions - he end of measurement step and flow ATION AFTER END OF TEST – fail is Alarm Flow setting is disabled by default.

Operation after end of test

This flow command controls the proceeding of the Auto test in regard to the measurement results.

Parameters

Operation after end of test – pass – fail	The operation can be individually set for the case the measurement passed, failed or ended without a status.		
– no status	Manual:	The test sequence stops and waits for apropriate command (TEST key, external command) to proceed.	
	Auto:	The test sequence automatically proceeds.	

Result screen

This flow command controls the proceeding after the Auto test has ended.

Local Save	Auto test is stored in the momentary workspace.	
	A new Node with the date and time will be created. Under the Node results of the auto test or (if Appliance info flow command is set) a new appliance and the results of the auto test will be stored.	
	Up to 100 results of auto test or appliances can be automatically stored under the same node. If more results / appliances are available, they are split to multiple nodes. Local Save Flow setting is disabled by default.	
	Notes	
	This flow command is active only if Auto test is started from the Auto test Main menu (not from Memory organizer).	